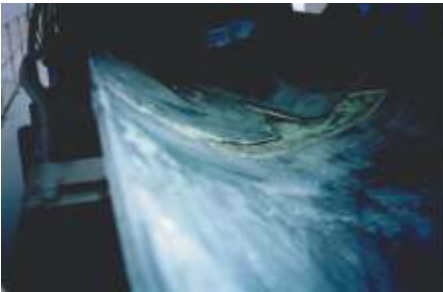


60 DUROMETER RAPID PASTE ELASTOMER

ThistleBond

A Division of E. Wood Ltd., U.K.



ThistleBond '60 Durometer Rapid Paste Elastomer' is a high performance rapid curing paste grade elastomer which has been specifically developed for onsite repairs of rubber components by trowel or putty knife and is suitable for use on impellers, chutes, hoppers, valves, rollers, gaskets, hoses, conveyor belts, off road tyres, pipe trench, bund areas, cables etc. This product is formulated on a complex range of polyols and polyesters in combination with amine catalysts and activators to produce a cold vulcanizing product with outstanding mechanical strength having 800% flexibility.

'60 Durometer Rapid Paste Elastomer' is designed to match factory produced rubbers.

SURFACE PREPARATION & APPLICATION PROCEDURE

Metal Surfaces

Remove thick deposits like grease, rust, dust, dirt and make surface rough enough. Clean with ThistleBond 'Cleaner'. Surface should be prepared by mechanical grinding / wire wheel / angle grinder / needle gun or by abrasive blasting to SA 2.5 profile. Cross score surface to improve adhesion especially for fluid flow equipments.

Rubber Surfaces

Dirt / mud to be removed. All loose, frayed or fragmented rubber should be cut and removed (with rotary wire wheel). Surface has to be cleaned to produce a sound, rough, abraded surface for proper bonding. Clean the surface with ThistleBond 'Cleaner'.

Priming

The primer should be applied with soft bristled brush to give an even, but low coating thickness and allow for 10-20 minutes before applying ThistleBond '60 Durometer Rapid Paste Elastomer'.

Application of '60 Durometer Rapid Paste Elastomer'

Mix Resin & Hardener in 2:1 ratio by volume and mix thoroughly till single colour consistency appears. Apply by spatula, initially by finger over prepared surface by wetting action to fill up deformities and to remove entrapped air from the surface. Then apply further based on deformity. Once cured, it forms a tough, flexible repair.

60 DUROMETER RAPID PASTE ELASTOMER

PHYSICAL CONSTANTS

Mixing Ratio	Resin	Hardner
By volume	2	1
Appearance	Resin	Hardner
Paste	Opaque	Coloured
Drying Time @ 20°C		
Usable Life	10 Minutes	
Initial Set	30 Minutes	
Machining	1 Hour	
Volume Solids	100%	
VOC	Nil	
Operating Temperature	Maximum	Continuous
Dry Heat	120 °C	80 °C
Wet Heat	80 °C	50 °C
Shelf Life	1 year	

PHYSICAL PROPERTIES

Tensile Strength	70 kg/cm ²
ASTM D412	(1000 psi)
Tear Strength	36 kg/cm
ASTM D624	(200 pli)
Elongation	800%
ASTM D412	
Peel Adhesion	9 kg/cm
ASTM D903	(50 pli)
Dielectric Strength	16 kV/mm
ASTM D149	
Hardness Shore A	60
ASTM D2240	

CHEMICAL RESISTANCE *

Ammonium Hydroxide 10%	Excellent
Hydrochloric Acid 0-20%	Excellent
Hydraulic Oil / Diesel	Excellent
Transformer Oil	Good
Liquid Petroleum	Excellent
Nitrous Oxide	Excellent
Sulfuric Acid 0-20%	Satisfactory
Kerosene / Lubricating oil	Excellent
Sulphur Dioxide	Excellent
Sea Water	Excellent

SUPPLY INFORMATION

Stock No	:	TR310
Description	:	60 Durometer Rapid Paste Elastomer
Pack Size	:	10 x 0.125 kg

* for further information see Chemical Resistance Chart

RECOMMENDED APPLICATIONS

- In-Situ repairs like edge regaining, through cuts, patch repairs, groove repairs of conveyor belting in mineral / ore / coal industries
- Abrasion protection lining of chutes / hoppers / valves
- Abrasion protection coating over impellers in slurry application
- Repair of edges / cuts of OFF ROAD tyres of HEMM / mining equipment
- Formation of gaskets over flanges even in high temperature areas where surface undulations are to be overcome with flexible / removable provision

Distributor catering to your needs



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